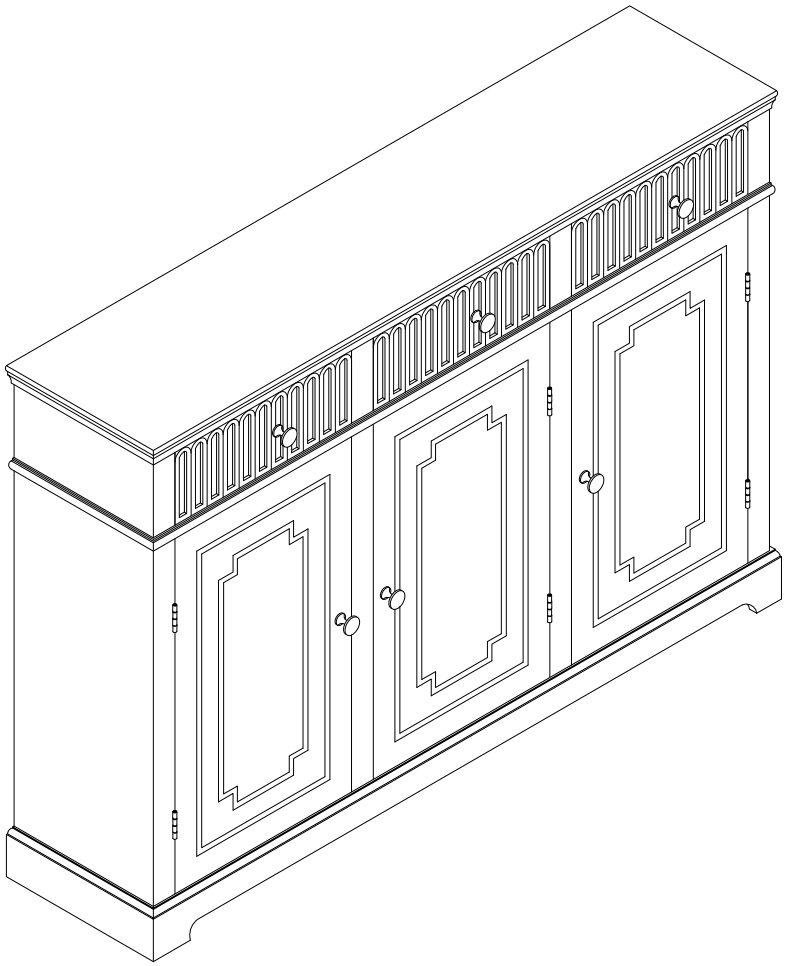
HOME
DECORATORS
C O L L E C T I O N

HDC# 13081 MFG# TW-19167DW / TW-19167WO
MANOR BUFFET 3 DOOR

ASSEMBLY INSTRUCTIONS

Note: 1. Before assembly, please be sure to work on a soft, flat surface to avoid any damage to the finish.
2. You need at least 2 people to finish the assembly of this product.

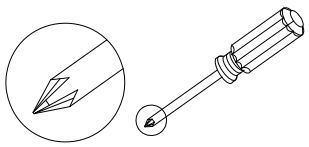
Made In China



BEFORE ASSEMBLY

IMPORTANT NOTE: READ CAREFULLY BEFORE ASSEMBLY TO PREVENT DAMAGE TO PARTS. FOLLOWING INSTRUCTIONS LISTED BELOW IN THE PROPER SEQUENCE AS NUMBERED TO ASSURE FAST, EASY AND CORRECT ASSEMBLY.

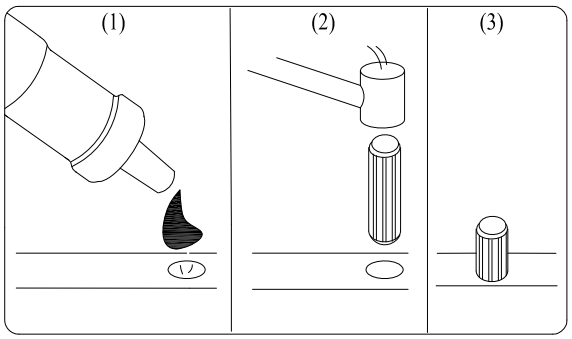
ASSEMBLY TOOLS REQUIRED



"+"Screw driver

WOODEN DOWEL INSTALLATION PROCEDURE

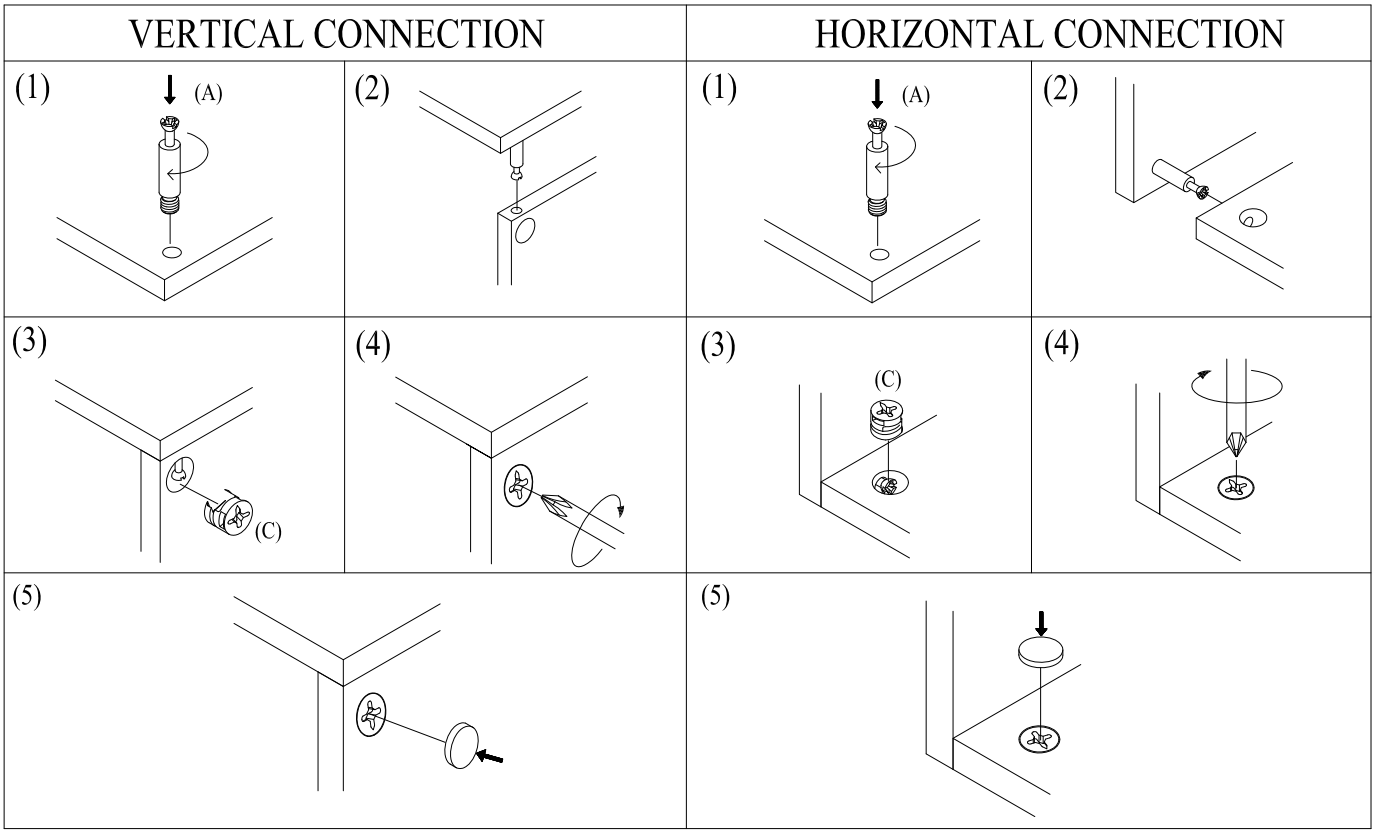
(1) FILL HOLE 1/4 FULL OF GLUE.
(2) GENTLY TAP DOWEL INTO HOLE
WITH RUBBER MALLET OR USE HAND PRESS IN.
DO NOT USE HAMMER
(3) WIPE AWAY EXCESS GLUE.



HIDDEN CONNECTOR ASSEMBLY TECHNIQUES FOR LOCK NUT & LOCK PIN

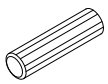
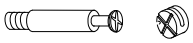
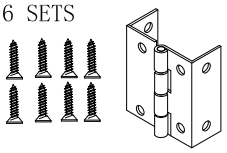
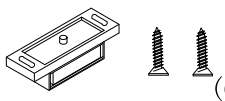
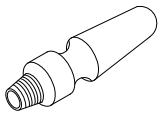
1 SET INCLUDES: (C) CAM-LOCK 1PC. (A) CAM BOLT 1PC.
TOOL NEEDED: ″+″ SCREW DRIVER
STEP 1: SCREW CAM BOLT (A) ONTO PRE-SET PLASTIC NUT ON PANEL. USE A ″+″ SCREW-DRIVER FOR TIGHTENING. ATTENTION: DO NOT OVER TIGHTEN THE CAM BOLT (A).
STEP 2: ATTACH BOTH PANELS, MAKE SURE YOU HAVE INSERTED THE CAM BOLT TO THE VERY DEPTH OF THE HOLE WITH RUBBER MALLET GENTLY, CAUTION: DO NOT USE HAMMER. THEN INSERT CAM-LOCK (C) INTO PRE-DRILLED HOLE ON PANEL, MAKE SURE THE ARROW ON CAM-LOCK (C) SET IN PANEL POINT TOWARD THE HOLE INTO WHICH THE CAM BOLT (A) HAS BEEN INSERTED AND INSERTED THE CAM-LOCK (C) TO THE VERY DEPTH OF THE HOLE.
STEP 3: ROTATE THE CAM-LOCK (C) CLOCKWISE TO SECURE CAM BOLT (A) BY TIGHTENING WITH A ″+″ SCREWDRIVER.

DETAIL STEP PLEASE SEE THE BELOW PICTURE.

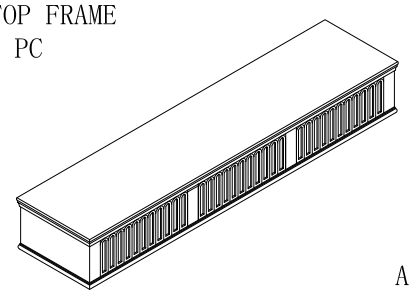
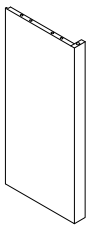
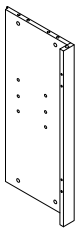
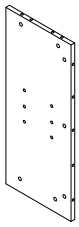
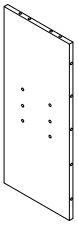
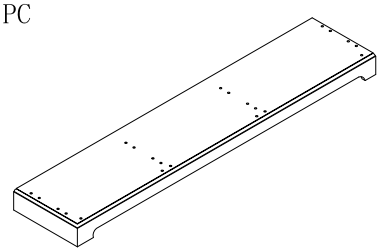
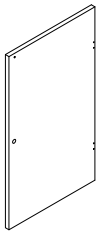
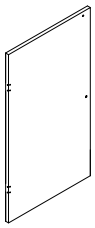
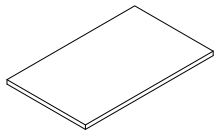
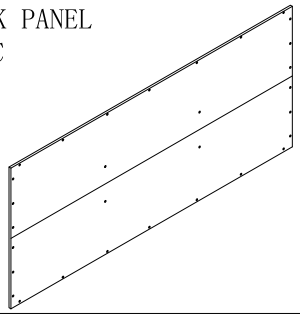
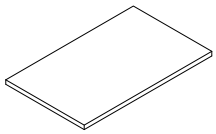
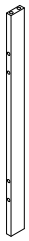


THANK YOU FOR PURCHASING THIS QUALITY PRODUCT. BE SURE TO CHECK ALL PACKING MATERIAL CAREFULLY FOR SMALL PARTS, WHICH MAY HAVE CAME LOOSE INSIDE THE CARTON DURING SHIPMENT. COUNT ALL PARTS AND MATERIAL HARDWARE, COMPARE WITH PARTS LIST TO BE SURE ALL PARTS ARE PRESENT. IF ANY PARTS ARE MISSING OR DAMAGED, PHONE, FAX OR MAIL TO OUR CUSTOMER SERVICE DEPARTMENT. FOR EFFICIENT AND SPEEDY SERVICE, PLEASE INDICATE THE MODEL NUMBER AND CODE LETTER OF THE PART NEEDED.

HARDWARE LIST

WOOD DOWEL 32 PCS  (1)	CAM-BOLT CAM-LOCK 22 SETS  (2)	KNOB BOLT 6 SETS (3)	HINGE FLAT HEAD SCREW 6 SETS  (4)	IRON SLICE FLAT HEAD SCREW 3 SETS (5)
MAGNET LOCK ROUND HEAD SCREW 3 SETS  (6)	ROUND HEAD SCREW 30 PCS (7)	SHELF HOLDER 12 PCS (8)	GLUE 1 PC  (9)	

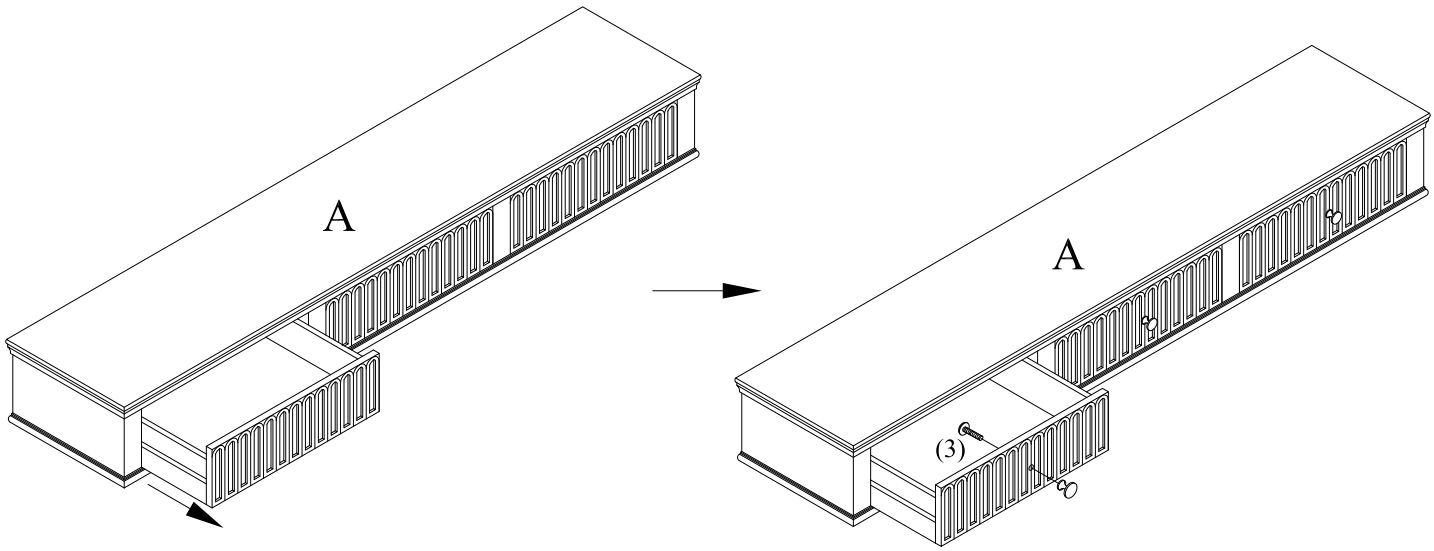
PARTS LIST

TOP FRAME 1 PC  A	LEFT SIDE PANEL 1 PC  B	RIGHT SIDE PANEL 1 PC  C
LEFT MIDDLE PANEL 1 PC  D	RIGHT MIDDLE PANEL 1 PC  E	BOTTOM FRAME 1 PC  F
DOOR 1 PC  G	DOOR 2 PCS  H	SHELF 2 PCS  I
BACK PANEL 1 PC  J	MIDDLE BAR 1 PC K	SHELF 1 PC  L
MIDDLE BAR 1 PC  M		

NOTE: THE SURFACE WITH THE STICKER IS THE BACK SIDE.

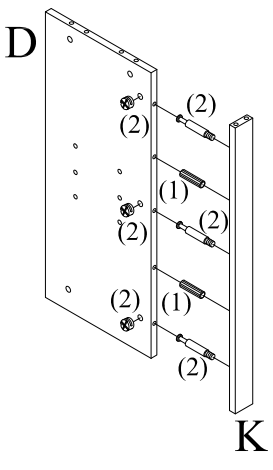
STEP 1: ASSEMBLE KNOB (3)

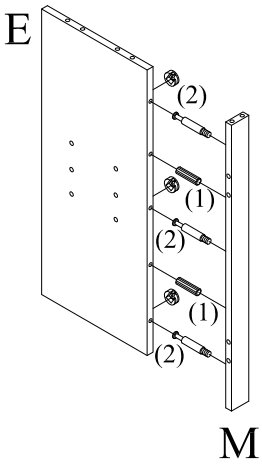
- USE BOLT (3) TO ATTACH KNOB (3) ONTO DRAWER FRONT PANEL.



STEP 2: ASSEMBLE MIDDLE PANEL (D & E) AND MIDDLE BAR (K & M)

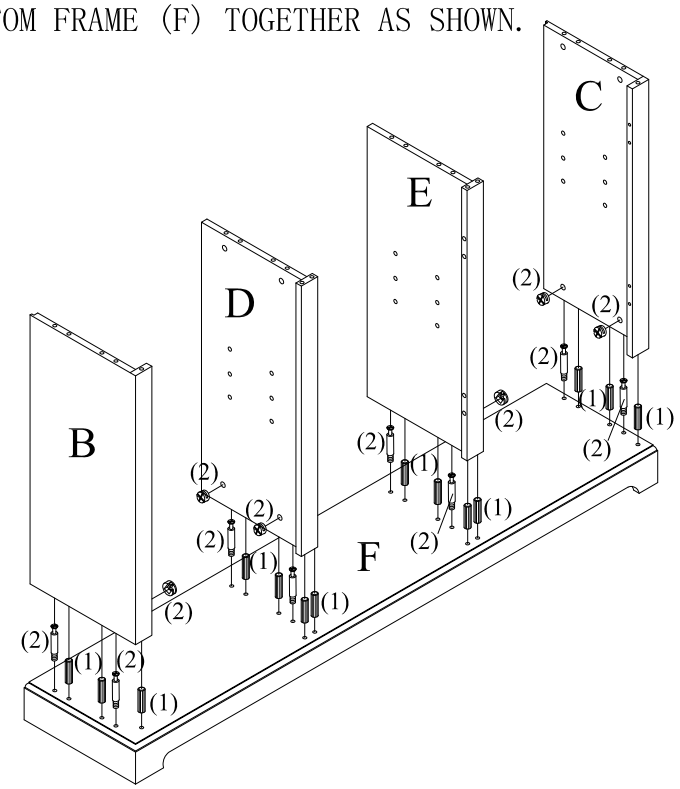
- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM-BOLT & CAM-LOCK (2) AND WOOD DOWEL (1) TO ASSEMBLE MIDDLE PANEL (D & E) AND MIDDLE BAR (K & M) TOGETHER AS SHOWN.





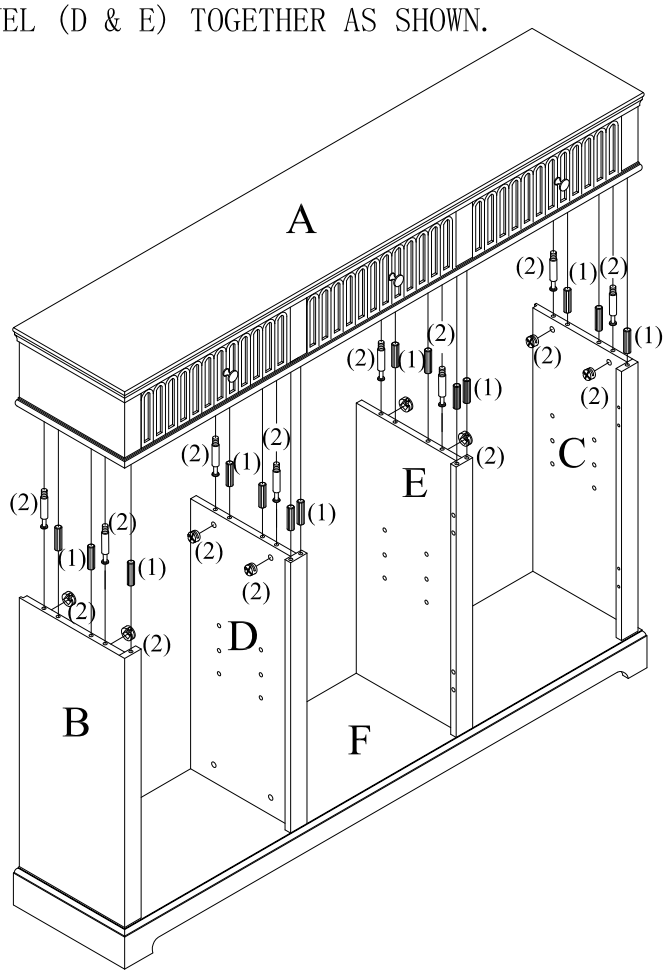
STEP 3: ASSEMBLE SIDE PANEL (B & C), MIDDLE PANEL (D & E) AND BOTTOM FRAME (F)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM-BOLT & CAM-LOCK (2) AND WOOD DOWEL (1) TO ASSEMBLE SIDE PANEL (B & C), MIDDLE PANEL (D & E) AND BOTTOM FRAME (F) TOGETHER AS SHOWN.



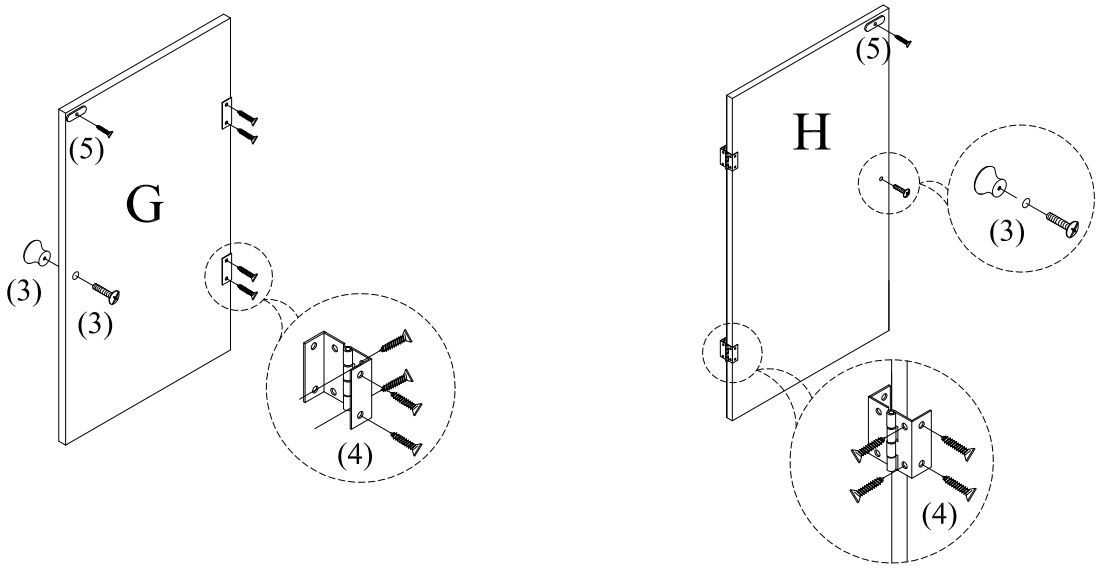
STEP 4: ASSEMBLE TOP FRAME (A)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM-BOLT & CAM-LOCK (2) AND WOOD DOWEL (1) TO ASSEMBLE TOP FRAME (A) SIDE PANEL (B & C) AND MIDDLE PANEL (D & E) TOGETHER AS SHOWN.



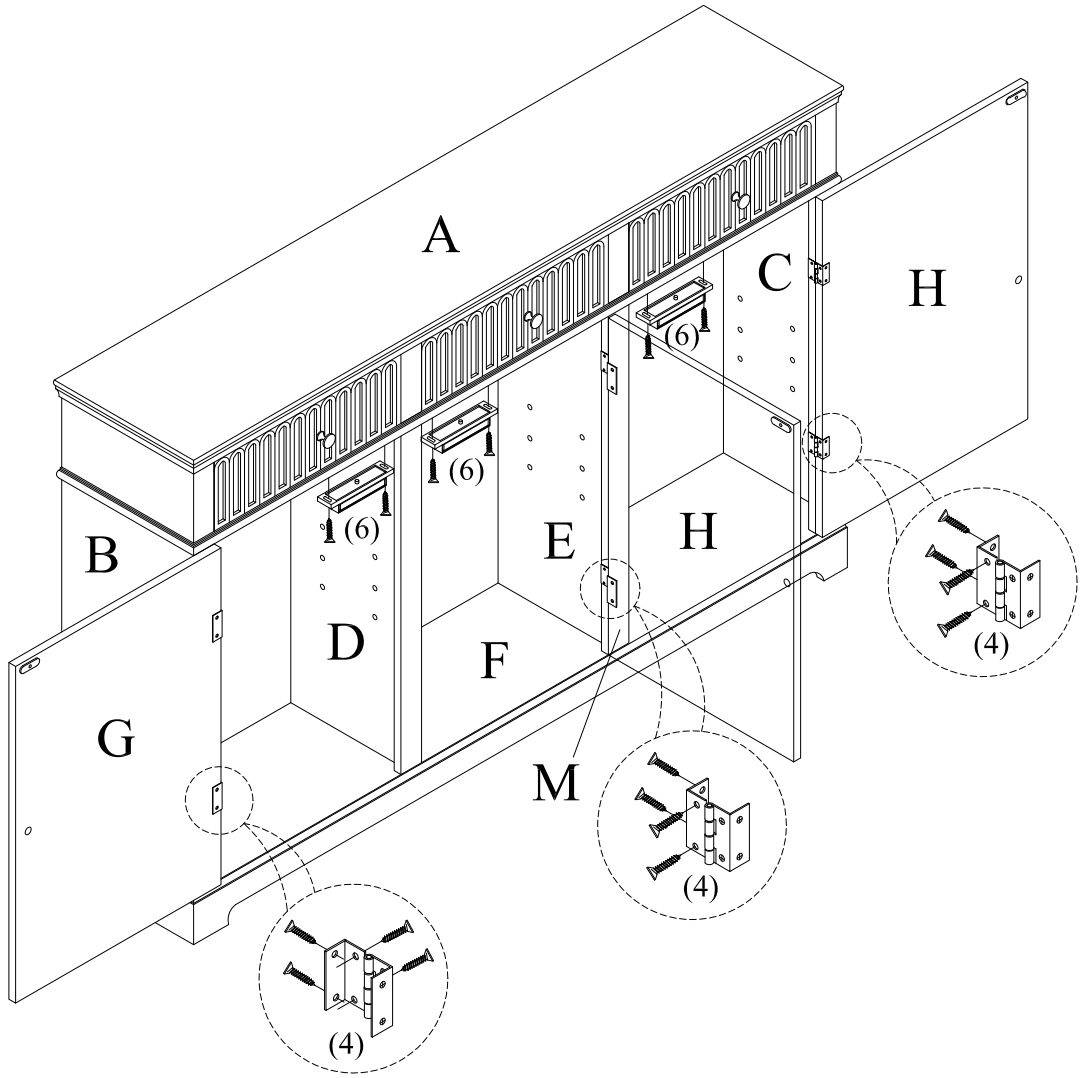
STEP 5: ASSEMBLE KNOB (3), HINGE (4), AND IRON SLICE (5)

- USE ROUND HEAD BOLT (3) TO ATTACH KNOB (3) ONTO DOOR (G & H).
- USE FLAT HEAD SCREW (4) TO ATTACH HINGE (4) ONTO DOOR (G & H).
- USE FLAT HEAD SCREW (5) TO ATTACH IRON SLICE (5) ONTO DOOR (G & H).



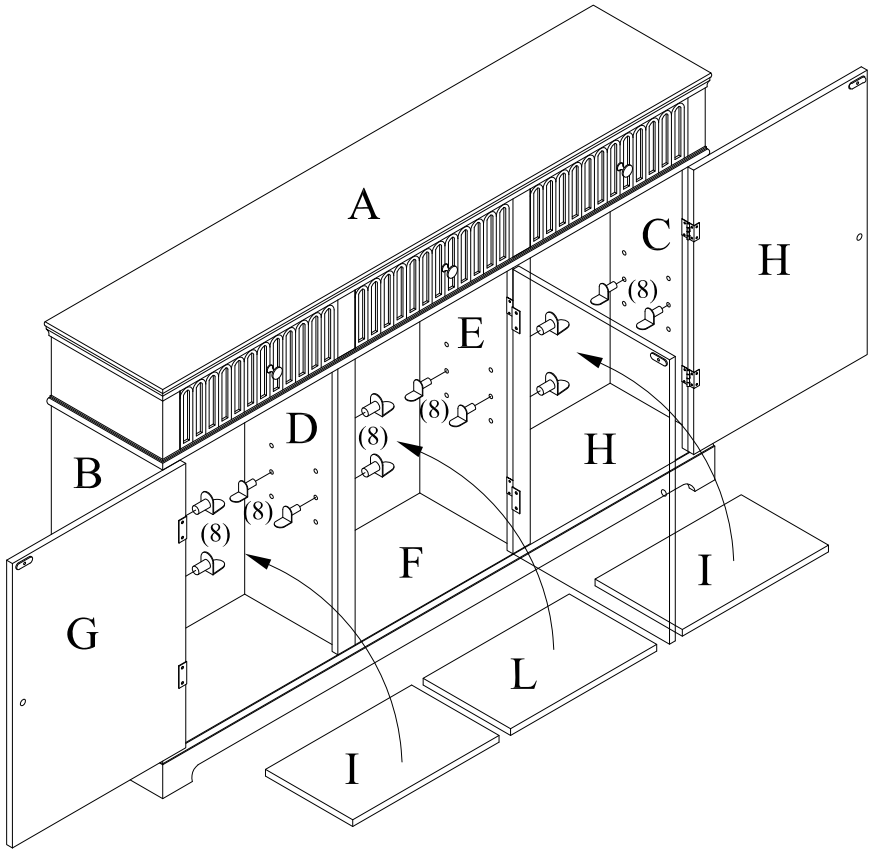
STEP 6: ASSEMBLE DOOR (G & H)

- USE FLAT HEAD SCREW (4) AND HINGE (4) TO ASSEMBLE DOOR (G & H) ONTO SIDE PANEL (B & C) AND MIDDLE BAR (M).
- USE FLAT HEAD SCREW (6) TO ATTACH MAGNET LOCK (6) UNDER TOP FRAME (A).



STEP 7: ASSEMBLE SHELF (L & I)

• INSERT SHELF HOLDERS (8) INTO THE HORIZONTAL HOLES INSIDE OF SIDE PANEL (B & C) AND MIDDLE PANEL (D & E), THEN PUT SHELF (L & I) ON THE RELEVANT SHELF HOLDERS.



STEP 8: ASSEMBLE BACK PANEL (J)

• USE ROUND HEAD SCREW (7) TO ATTACH BACK PANEL (J) ON THE BACK OF PRE-ASSEMBLED UNIT.

NOTE: BEFORE YOU ASSEMBLE THE BACK PANEL, PLEASE MAKE SURE THE 2 SIDE PANELS AND DOORS HAVE AN EVEN GAP BETWEEN THEM. IF UNEVEN, SHIFT THE SIDE PANELS AND ADJUST DOORS UNTIL EVENLY SPACED, THEN ATTACH BACK PANEL.